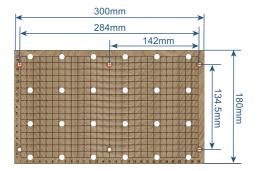
## Genmitsu Assembly Instruction

## 3018 Metric Grid Spoilboard

V1.0 Jun 2021

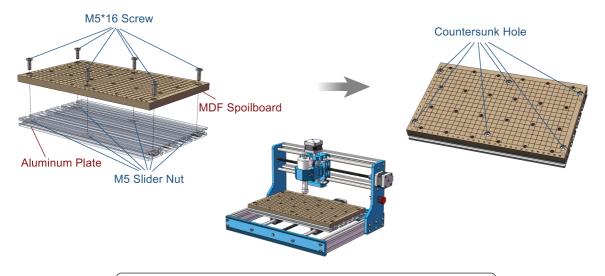


## **Package List**



## **Assembly Instructions**

- 1. Place the 6 pieces of M5 slider nuts into the recess of the aluminum plate, and then place the MDF spoilboard on top of the aluminum plate.
- 2. Adjust the M5 slider nuts position so that the center of the slider nut hole and the center of the corresponding countersunk hole on the MDF spoilboard are concentric.
- 3. Thread 6 pieces of M5\*16 screws into the countersunk holes of the MDF spoilboard and screw the corresponding slider nuts for 3-4 turns.
- 4. Align the MDF spoilboard with the aluminum plate all around, then tighten all the M5\*16 screws.



For technical support, please email us via support@sainsmart.com Help and support is also available from our Facebook group (SainSmart Genmitsu CNC Users Group)

